



LEADING EDGE ADVANCED PROTECTION USING NOVEL MATERIALS AND PROCESSES FOR WIND ENERGY (LEAPWIND)

CIRCULAR DESIGN FOR THE SUSTAINABILITY OF THE OFFSHORE RENEWABLE ENERGY SECTOR

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# **EIRECOMPOSITES: COMPANY BACKGROUND**

- Composites Design, Manufacturing & Testing for Aviation, Space and Renewable Energy
- Manufacturer of wind blades
  - 14m epoxy blades for a derivative of the 225kW Vestas V29
  - Glass-fibre reinforced polypropylene thermoplastic wind turbine blades for 5kW to 15kW turbines

- AS/EN 9100 and NADCAP approved
- Proven track record of research with the European Space Agency and Horizon 2020 program
- Manufacturer of aviation structures, tidal blades, and satellite components







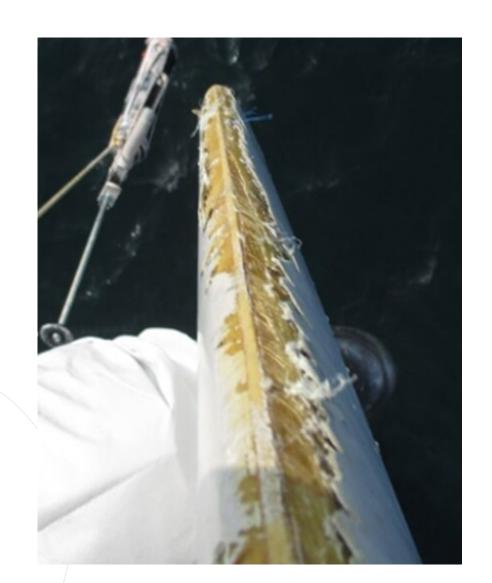






## MOTIVATION FOR LEADING EDGE PROTECTION

- Erosion can reduce annual energy production of a wind turbine by between 4% and 20%
- Offshore blade repairs are expensive and dangerous
- Production losses and maintenance costs as a result of erosion are a major challenge in the wind sector
- Problem will be worsened due to larger blades with higher tip-speeds
- Blade erosion causes a loss in productivity worth between \$168m and \$842m a year across European offshore wind sector









## **SOLUTION & RESULTS**

- Protective coating for blade leading-edge
- Thermoplastic material
  - Recyclable material for circular design
  - UV resistant
  - Good energy absorption
  - Thermoformable to blade geometry
- Solution demonstrated through full-scale laboratory testing
- Operational trials ongoing in Shetland
- Harsh marine environment representative of real life conditions to be experienced offshore
- Excellent performance from initial operational trials









# **MARKET ADOPTION**

- Leading Edge Protection to be applied during the manufacturing stage to eliminate erosion of wind blade.
- Commercial trials planned with an existing customer – SD Wind Energy.
- SD has experience with our blades on harsh environments including Antarctica and offshore oil platforms.
- Following successful rollout with SD Wind energy, we plan to target other customers.









### **CONCLUSIONS**

- There is a massive, growing market for Leading Edge Protection.
- The LEAPWind project has developed a novel solution to address this market.
- The solution has been tested in a laboratory and in operational trials and shows excellent results.
- The technology is disruptive and can place Europe in a globally leading position in terms of offshore wind.
- It will decrease electricity cost while providing a more sustainable solution by using recyclable materials.
- Solving the problem is worth over €500m to European energy producers.







# THANK YOU

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## **RELATED RESEARCH**

#### Tidal Energy

- EireComposites has manufactured and tested the world's largest tidal turbine blade (8m, 4 tons)
- EireComposites has manufactured the tidal turbine blades with the longest operational history in the US (over 7 million cycles)

#### Other projects

- FloTEC Floating Tidal Energy Conversion, H2020 LCE, €9.8m, www.scotrenewables.com/projects/flotec
- SEABOAT Sustainable Environmentally-friendly Advanced-Composite Zero-Emission Boats, H2020, €1.65m, www.seaboat.eu
- PowderBLADE Commercialisation of Advanced Composite Material Technology: Carbon-Glass Hybrid in Powder Epoxy for Large Wind Turbine Blades, H2020, €2.7m, www.powdderblade.com
- AirPoxy Thermoformable, repairable and bondable smart epoxybased composites for aerostructures, H2020, €6.5m, www.airpoxy.com



